

因为机器在运输途中是不允许有液压油，所以需要客户自己准备。

请准备46号抗磨液压油，加入油缸，机器才能启动

Because hydraulic oil is not allowed during machine transportation, the customer needs to prepare it themselves. Please prepare No. 46 anti-wear hydraulic oil and add it to the cylinder for the machine to start.



打开急停开关

Turn on the emergency stop switch



# 启动油泵

## Start the oil pump





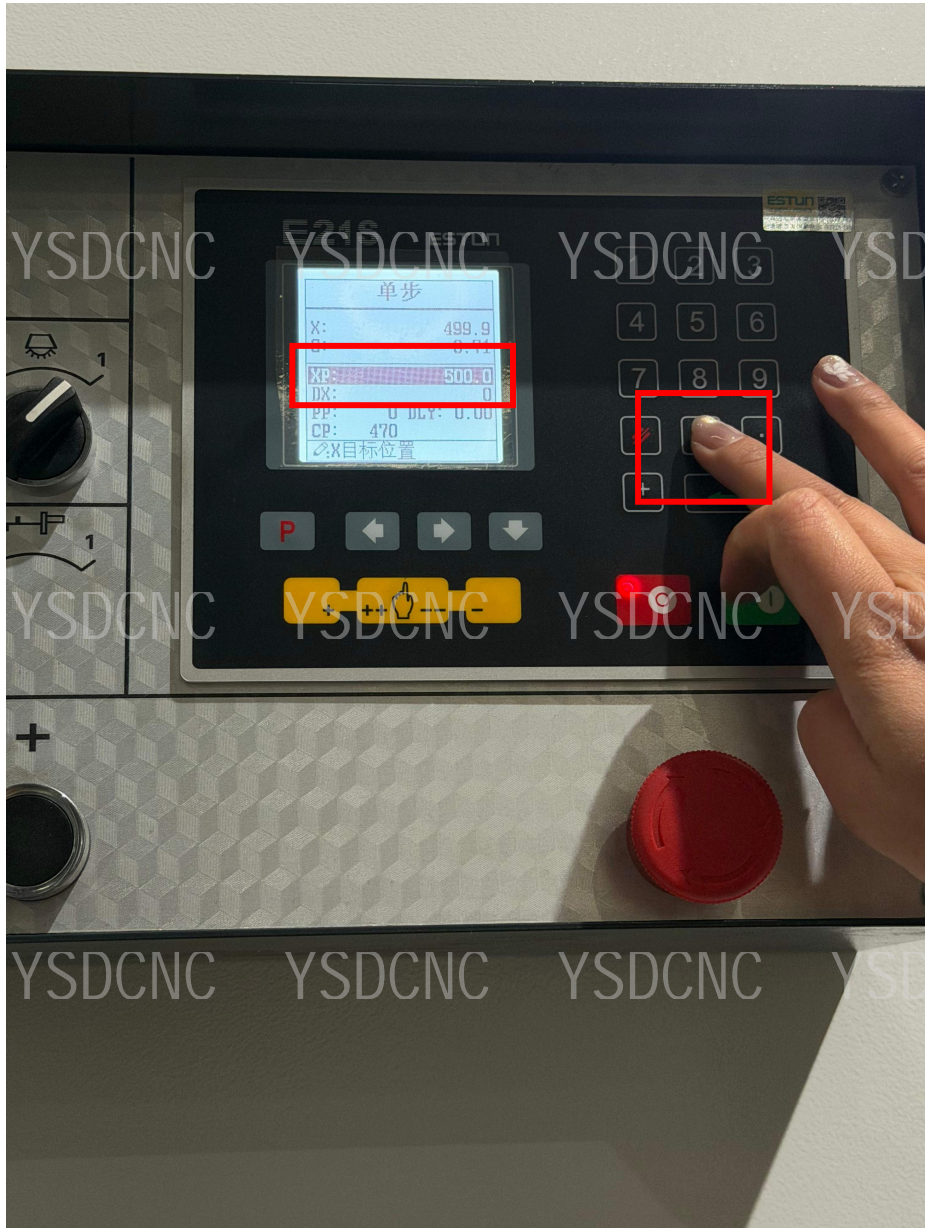
手动“+”“-” X轴，调节要剪切的长度（X），  
即后挡料长度

Manually adjust the X-axis using the "+" and  
"- " buttons to control the length to be cut  
(X), which is the back gauge length.

手动“+”“-” 调节刀口间隙 (G)

Manually adjust the blade gap (G) using "+" and "-" buttons.





假设我们要剪切的长度是600mm，  
那么我们就输入“600”

If we want to cut a length of 600mm,  
then we would enter "600".

按下回车键确定剪切长度

Press Enter to confirm the cutting length.



按下启动键，机器开始启动剪切

Press the start button, and the machine will begin cutting.





售后问题之调节刀口间隙

当刀片间隙不合理时，我们需要调节刀口间隙，

“+”号代表加大间隙

“-”号代表减小间隙

After-sales issue: Adjusting the blade gap

When the blade gap is unreasonable, we need to adjust it.

"+" sign means increase the gap

"-" sign means decrease the gap