

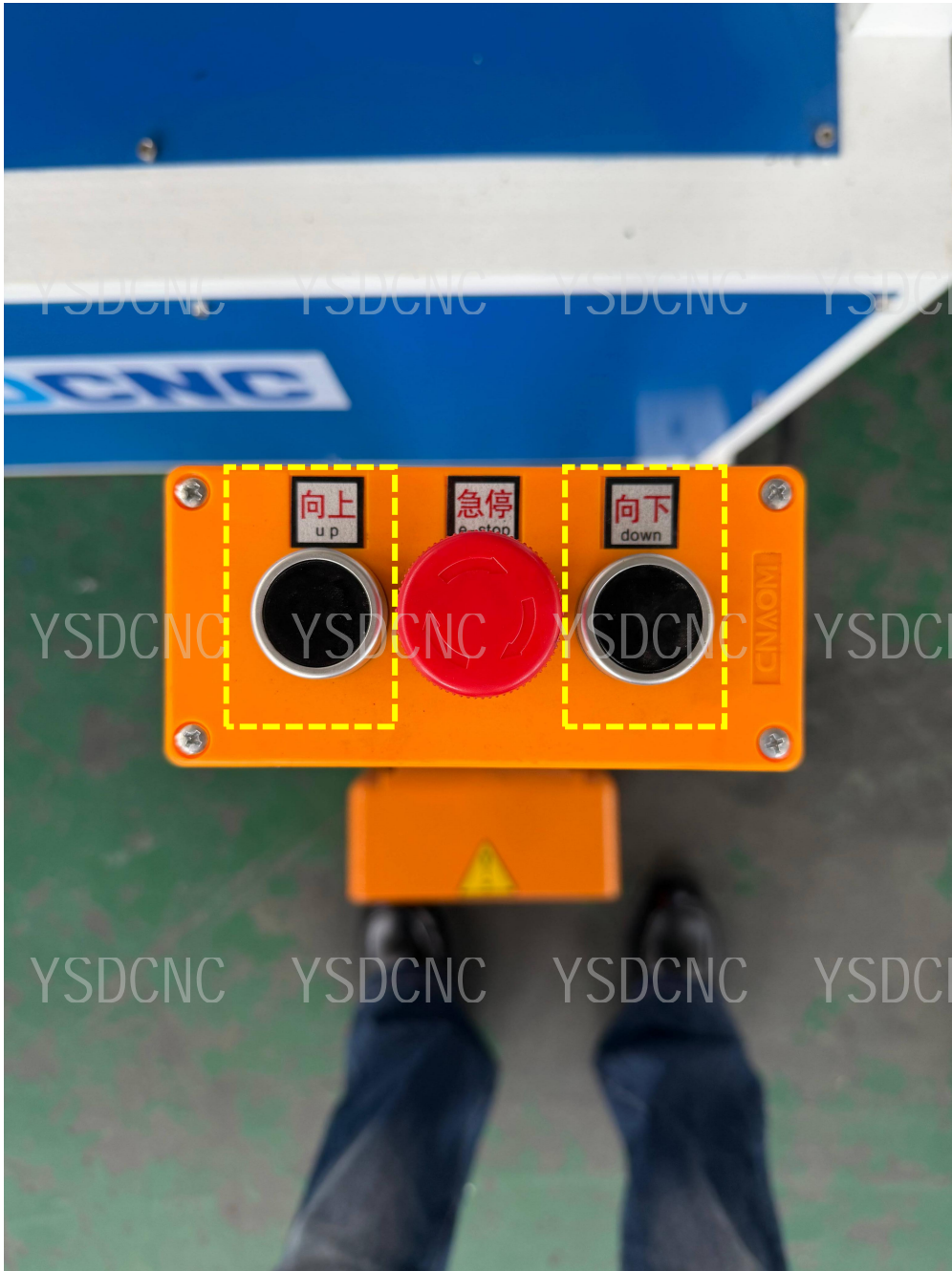


连接脚踏开关
Connect foot switch

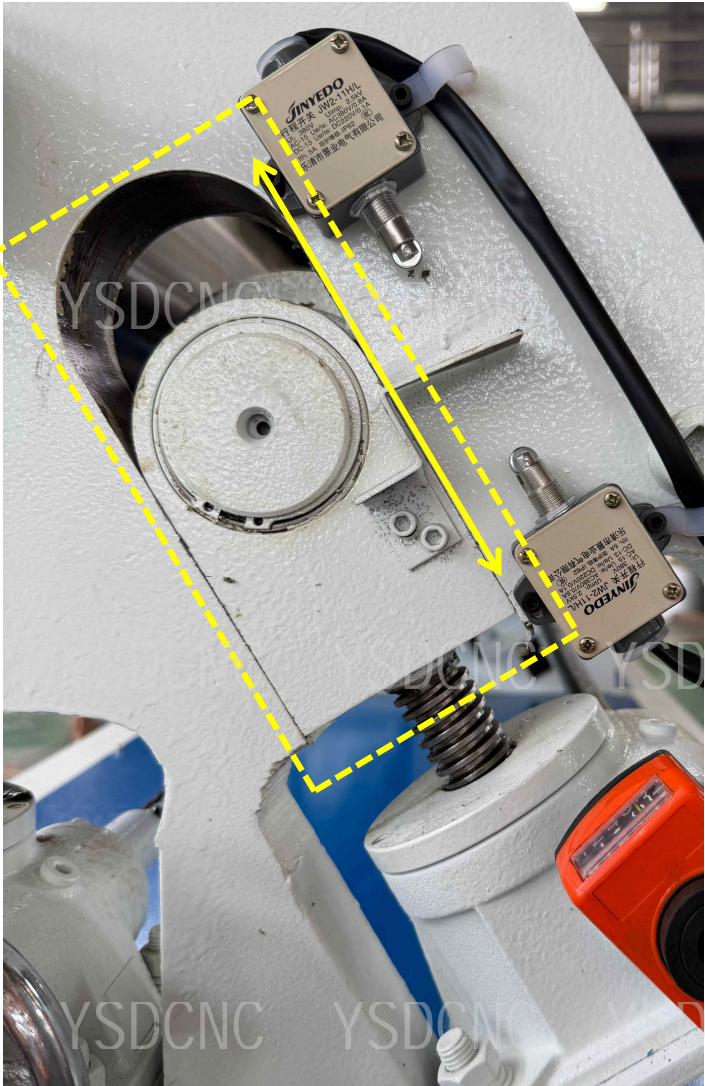


打开急停开关

Turn on the emergency stop switch



图中圈出的两个按钮是
控制侧面辊向上和向下运行的
The two buttons circled in the image
control the upward and downward
movement of the side rollers.

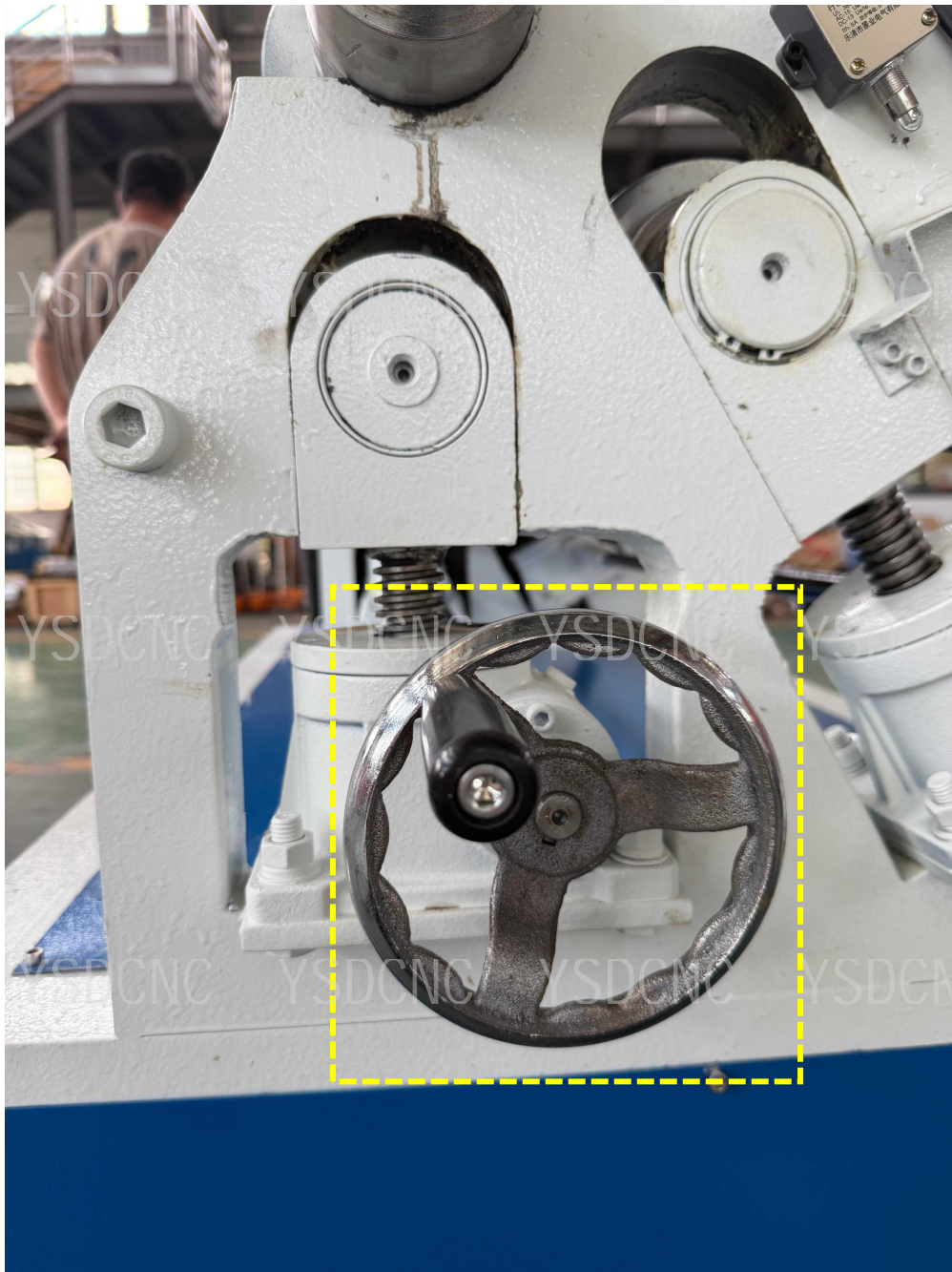


右图中圈的即为侧面辊
The circled part in the right image
is the side roller.



左边脚踏开关为反转，
右边脚踏开关为正转。

The left foot switch is for reverse rotation;
the right foot switch is for forward rotation.



手摇轮是调节板材厚度的

The hand crank is used to adjust the thickness of the sheet metal.



摇动轮子，根据板材厚度控制辊的缝隙
放入板材开始卷圆

Rotate the rollers to control the roller gap
according to the thickness of the sheet material.
Place the sheet material in and begin rolling.



来回踩脚踏开关，辊正转或反转的运行，
使板材卷圆成型

By repeatedly pressing the foot switch, the roller
rotates forward or backward, causing the sheet
material to be rolled into a round shape.



卷圆成型完成后，旋转抽出辊后，
向左移动辊即可取出工件

After the rolling and forming process is complete,
rotate the extraction roller and move the roller to
the left to remove the workpiece.

