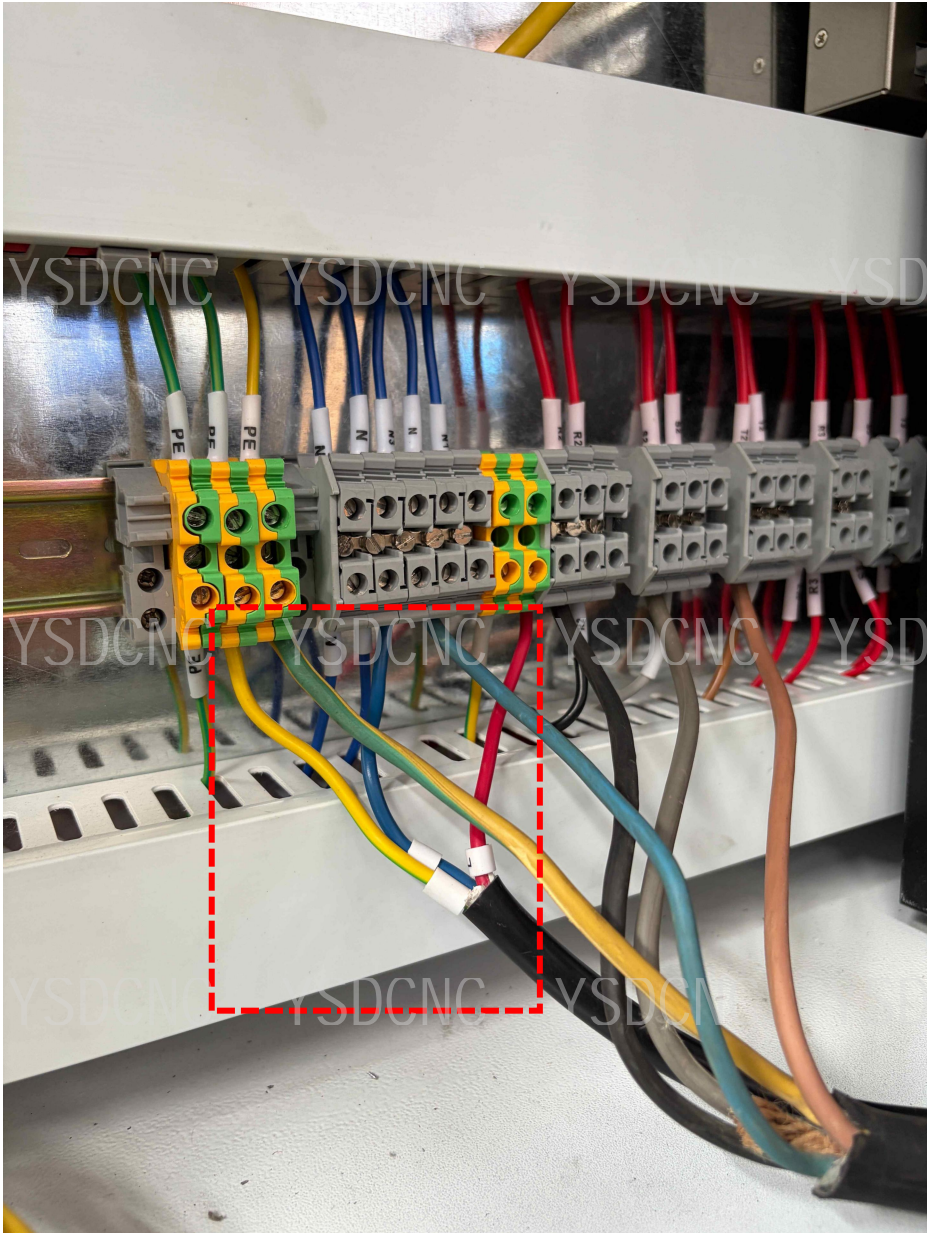




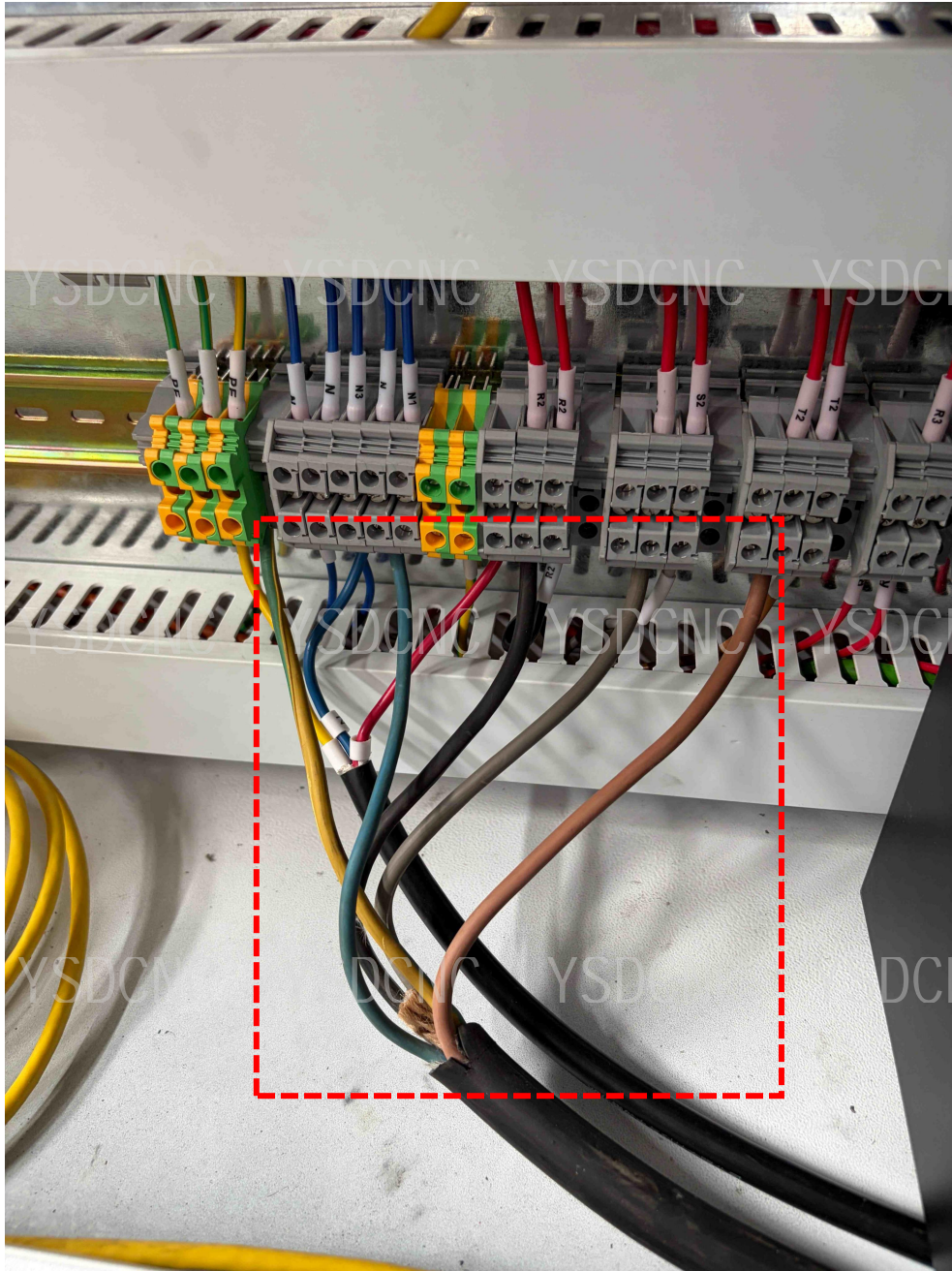
使用钥匙打开电控箱
Use the key to open the electrical control box.



接入冷水箱电源线

左图圈出的三根线为冷水箱的电源线
(分别为黄色、蓝色、红色)

Connect the power cord to the cold water tank.
The three wires circled in the left image are the
power cords for the cold water tank
(yellow, blue, and red respectively).



接入五根主机电源线

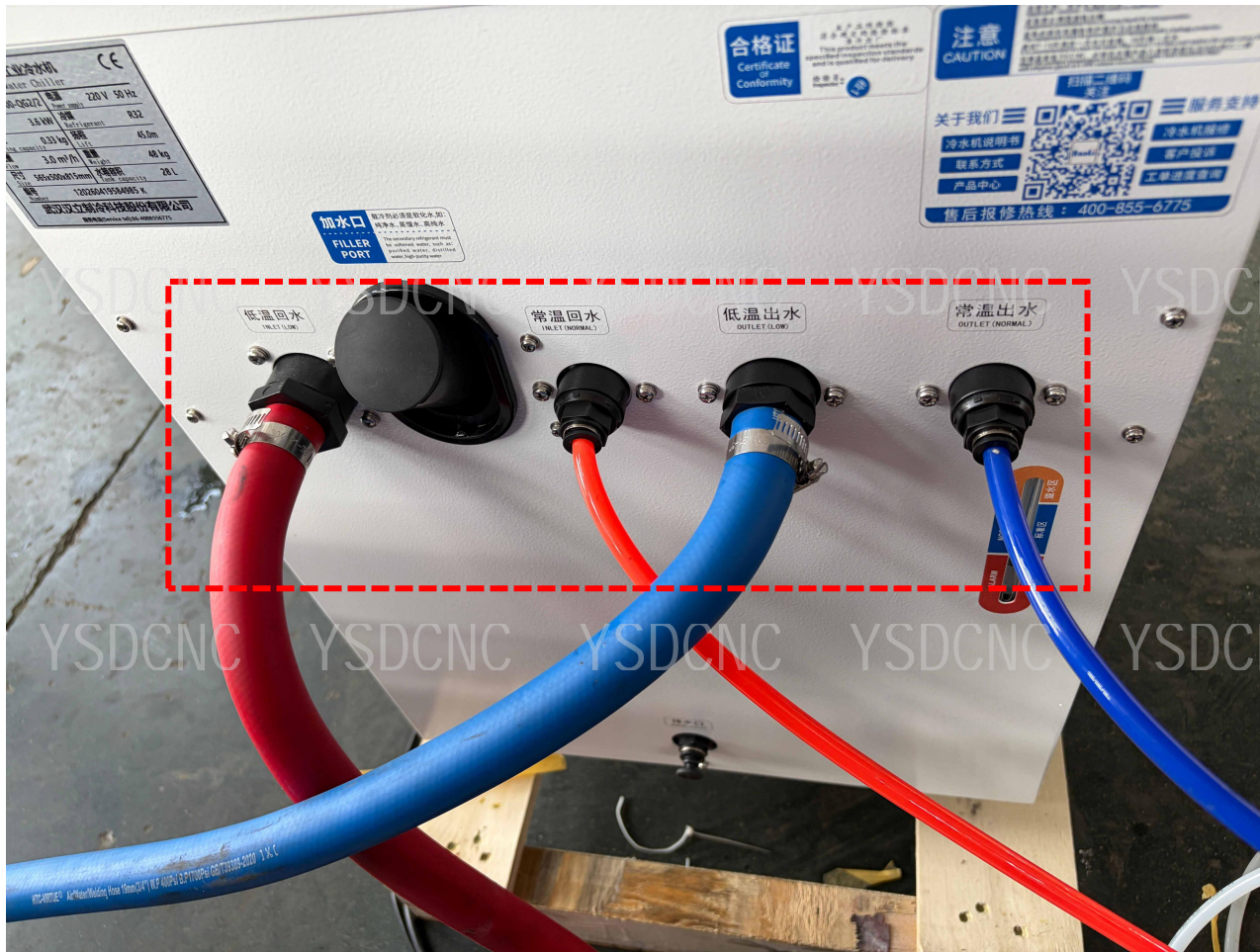
(右边三根黑色、灰色、棕色的为火线，左边黄绿色的为地线，蓝色的为零线)

Connect the five main unit power cables:

(The three cables on the right—black, gray, and brown—are live wires; the yellow-green one on the left is the ground wire; and the blue one is the neutral wire.)



接完所有线后，使用钥匙锁上电控箱
After connecting all the wires, use the key to lock the electrical control box.



红色粗管连接低温回水，蓝色粗管连接低温出水
红色细管连接常温回水，蓝色细管连接常温出水
(如左图所示)

The thick red pipe connects to the low-temperature return water, and the thick blue pipe connects to the low-temperature outlet water.

The thin red pipe connects to the normal-temperature return water, and the thin blue pipe connects to the normal-temperature outlet water.

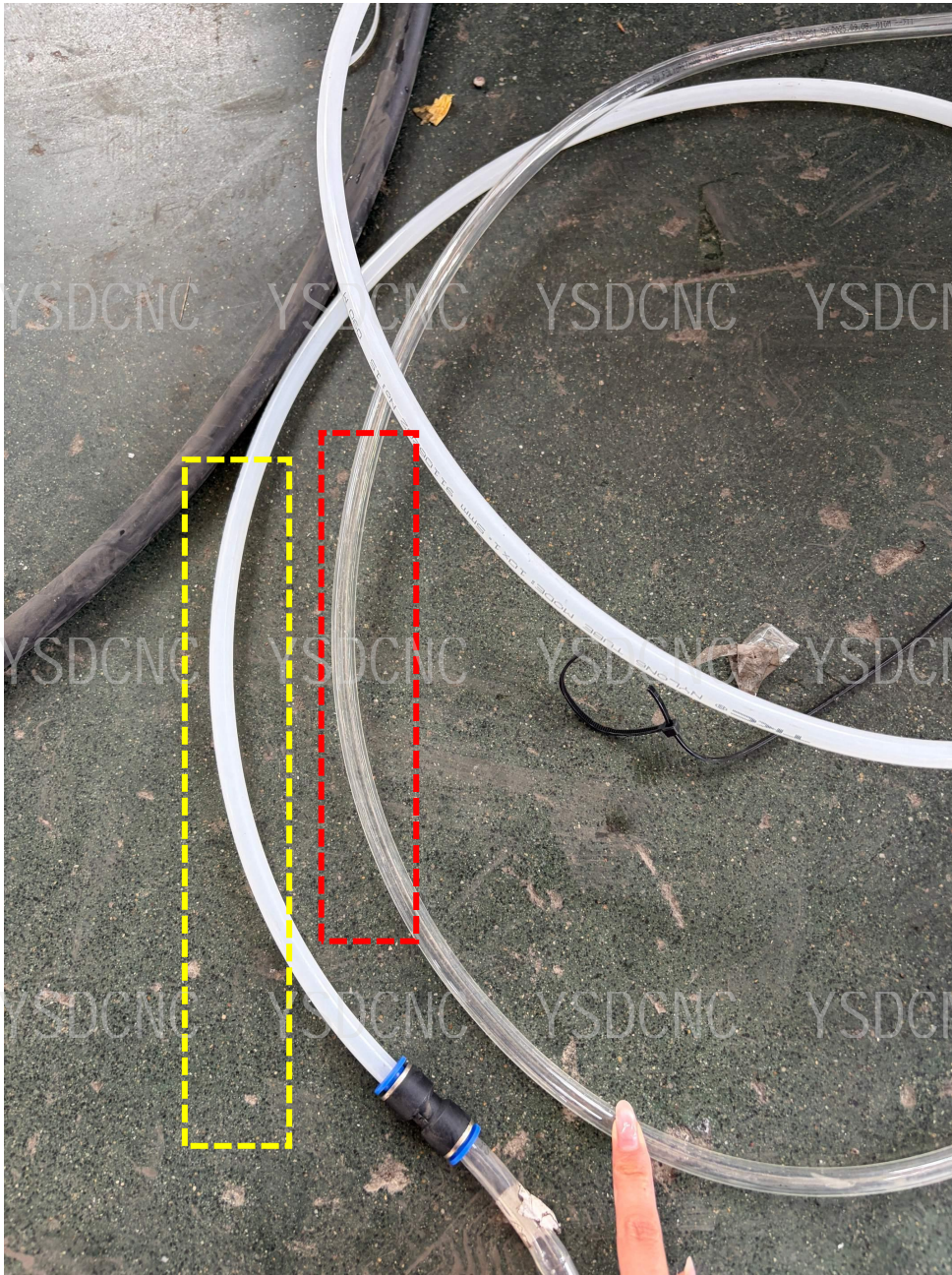
(As shown in the left diagram)



冷水箱加水必须是**纯净水或者蒸馏水、高纯水!!!**
The water added to the cold water tank must be **purified water, distilled water, or high-purity water!!!**



冷水箱加水加至蓝色标准区内
Add water to the cold water tank until it reaches the
blue standard zone.



黄色圈出的白色管接空气，切割薄板使用
红色圈出的透明管接氧气，切割厚板使用

The white tube circled in yellow is for air; used for cutting thin plates.

The transparent tube circled in red is for oxygen; used for cutting thick plates.



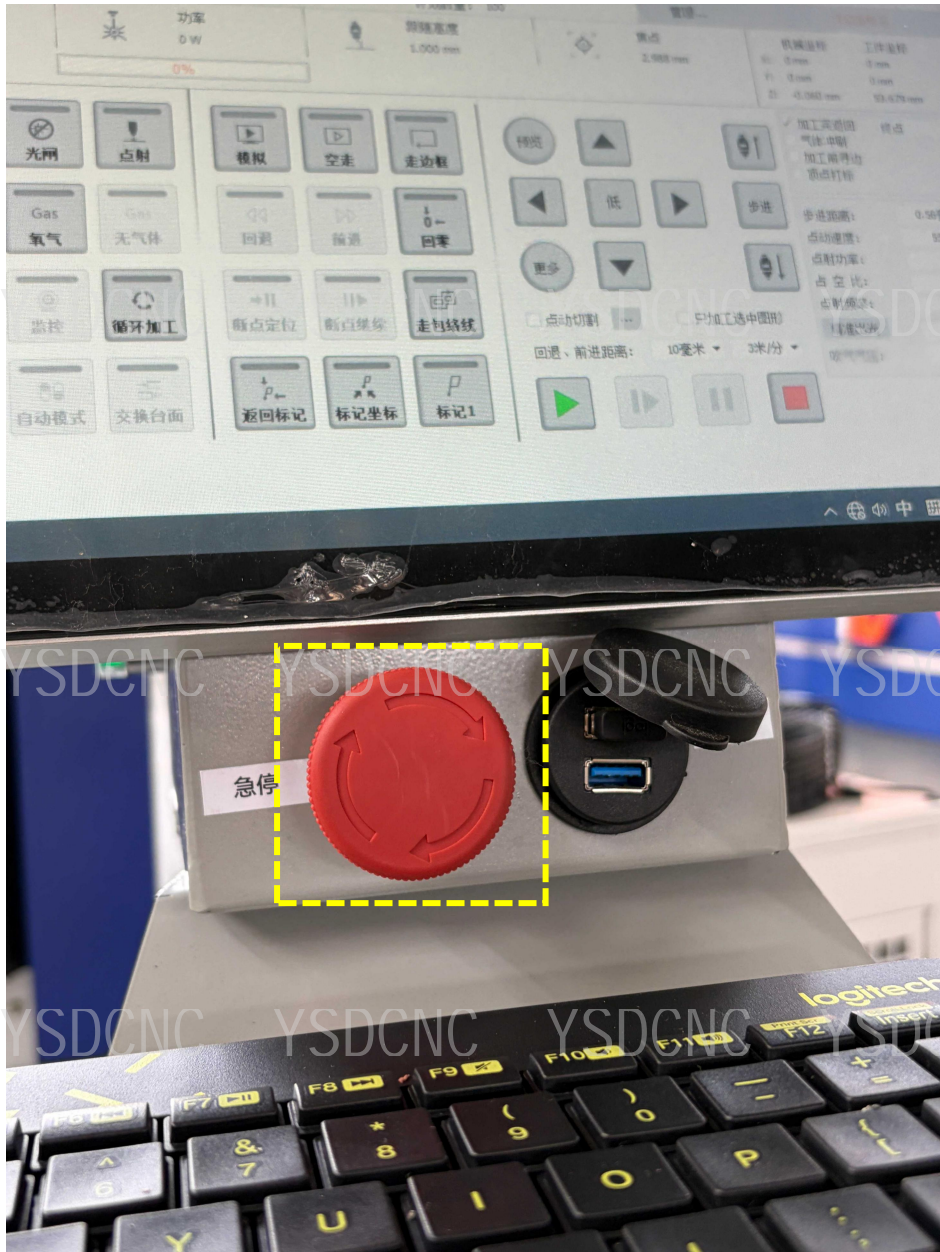
加入润滑油，加至油壶四分之三的位置即可

Add lubricating oil until the oil container is three-quarters full.



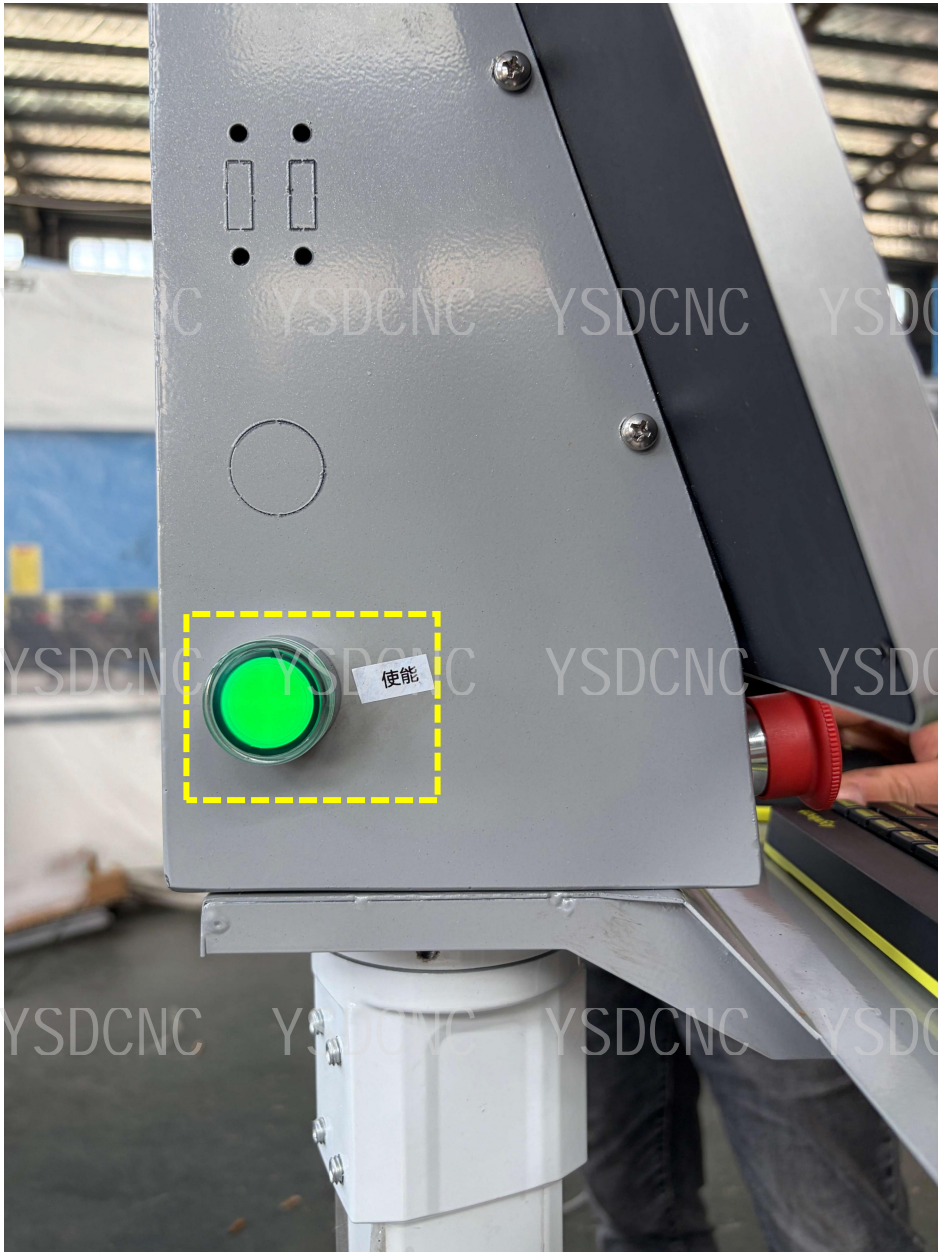
发货时不能装电池，
客户收到货后需要自己
将图中的遥控器和鼠标都装入7号电池才能使用

Batteries are not included in the shipment. Customers will need to install AAA batteries in both the remote control and mouse shown in the picture after receiving the goods in order to use them.



右旋打开急停开关

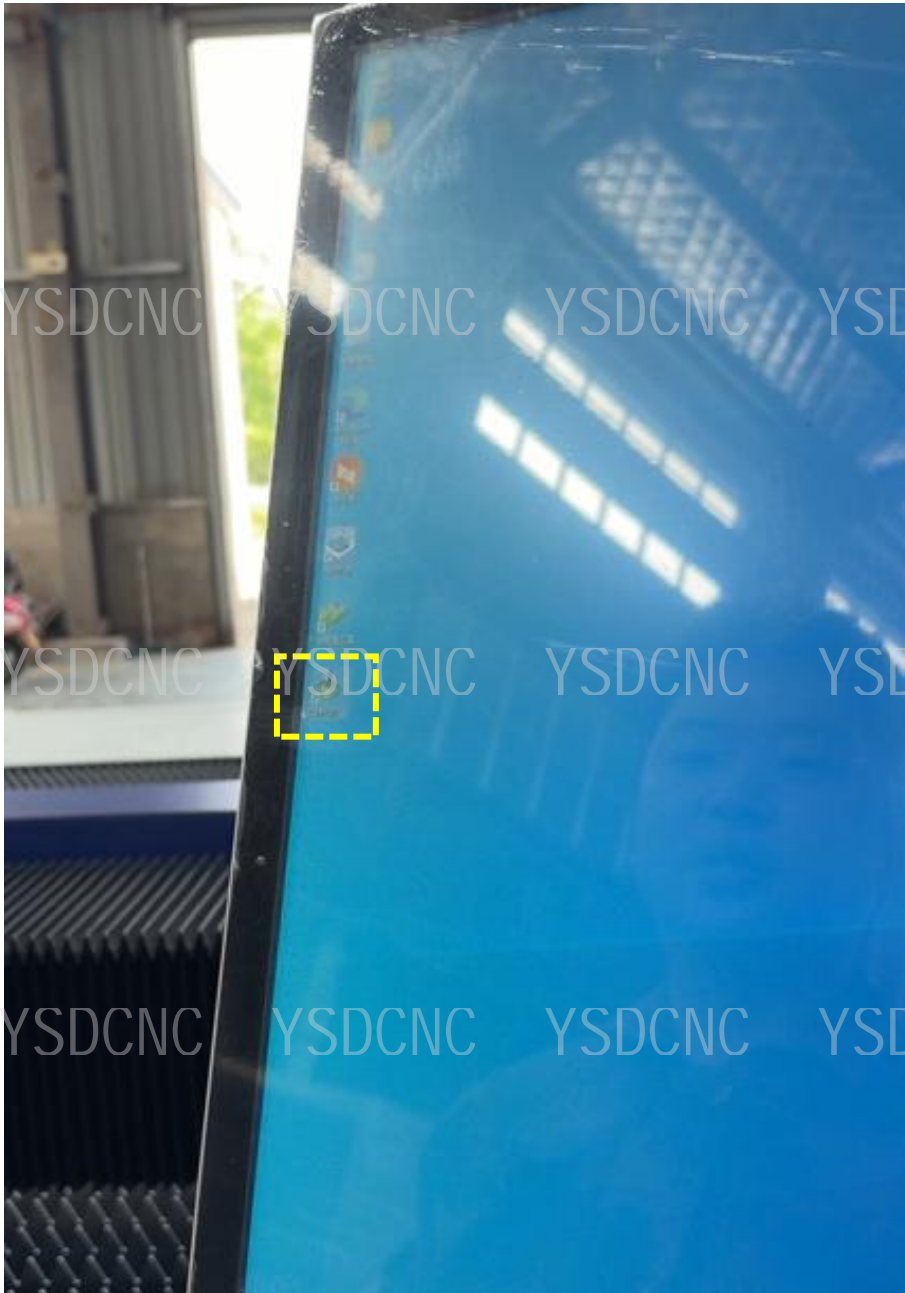
Turn right to open the emergency stop switch



按下绿色按钮使其亮起
Press the green button to light it up



右旋打开光源
Turn right to open the light source



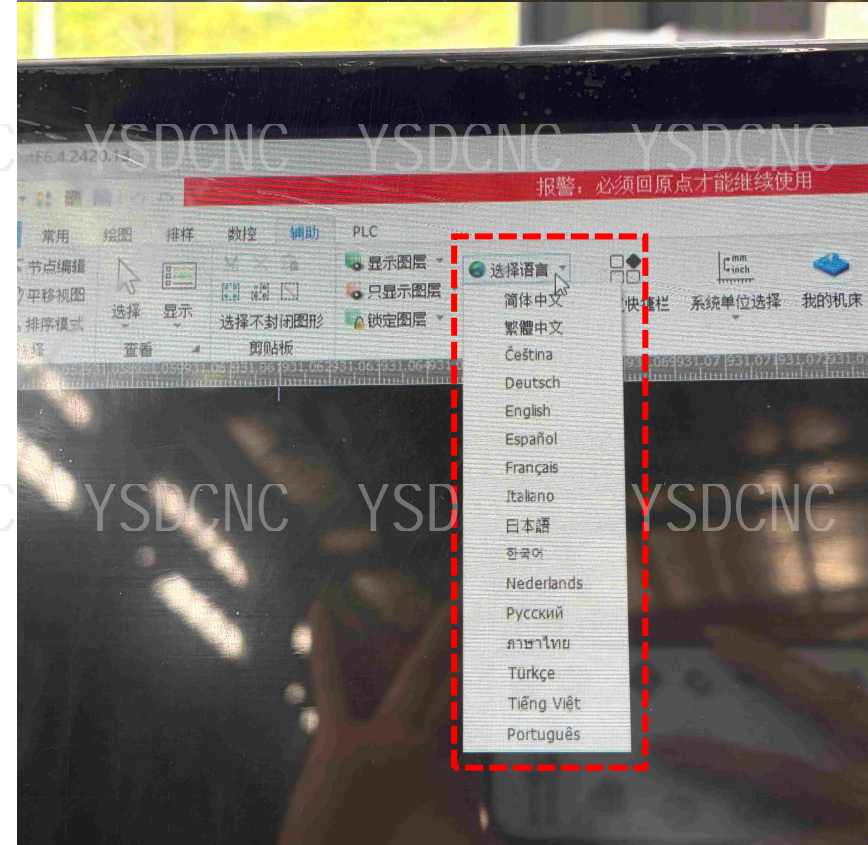
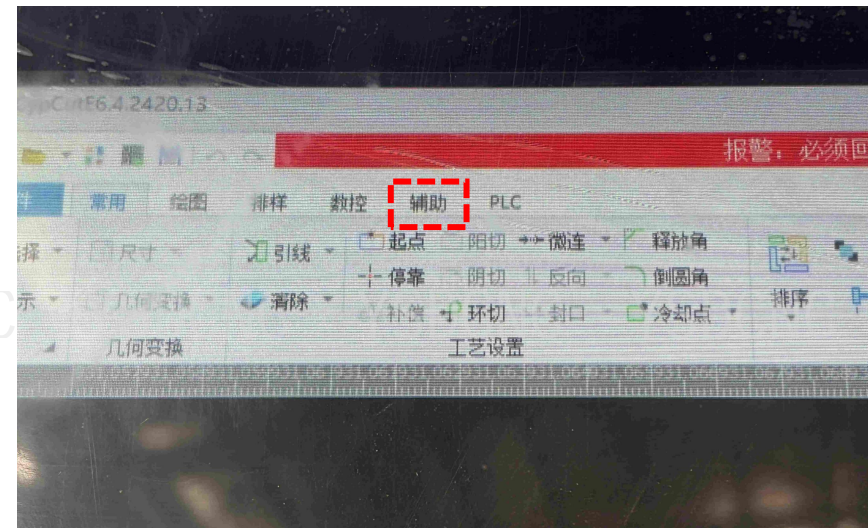
双击打开切割软件 (CypCutE)
Double-click to open the cutting software (CypCutE).

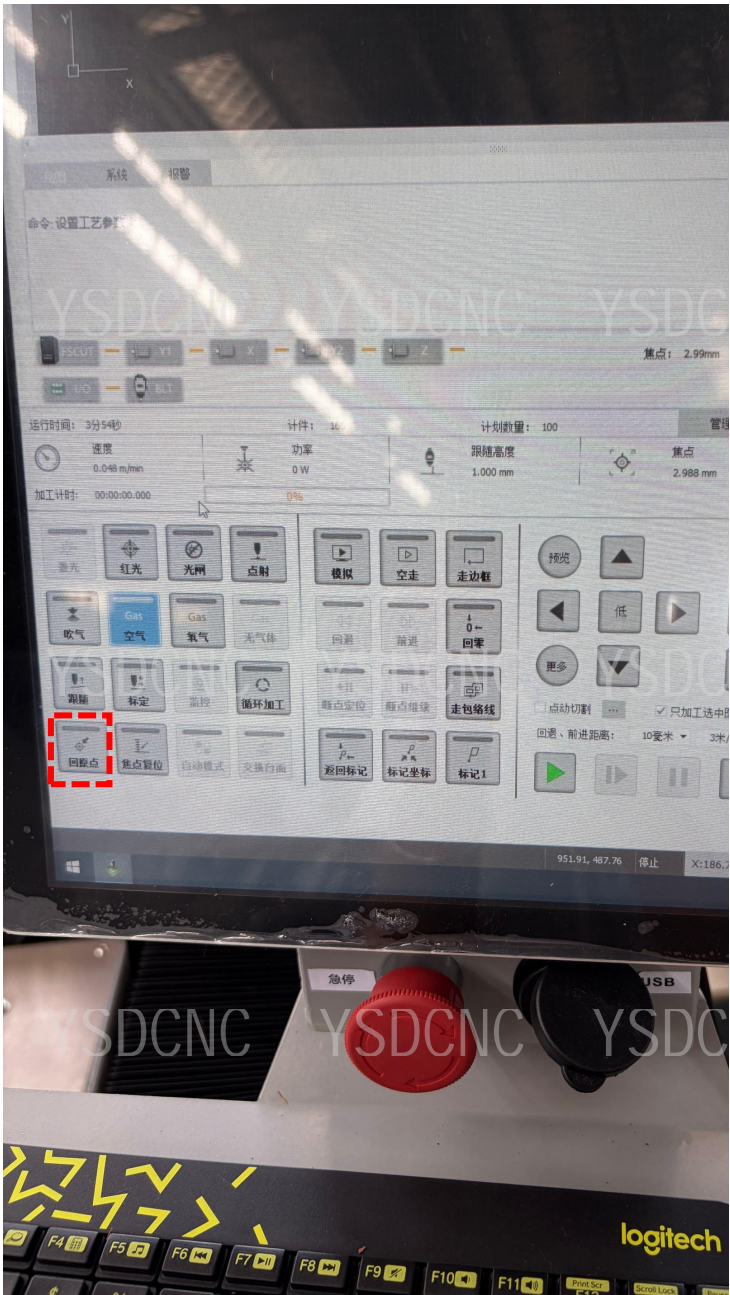


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点击进入辅助页面，再点击选择语言
选择所需的语言即可
如左图所示

Click to enter the assistance page, then
click to select the desired language, as
shown in the left image.





点击回原点，使激光器回到原点就可以正常使用了

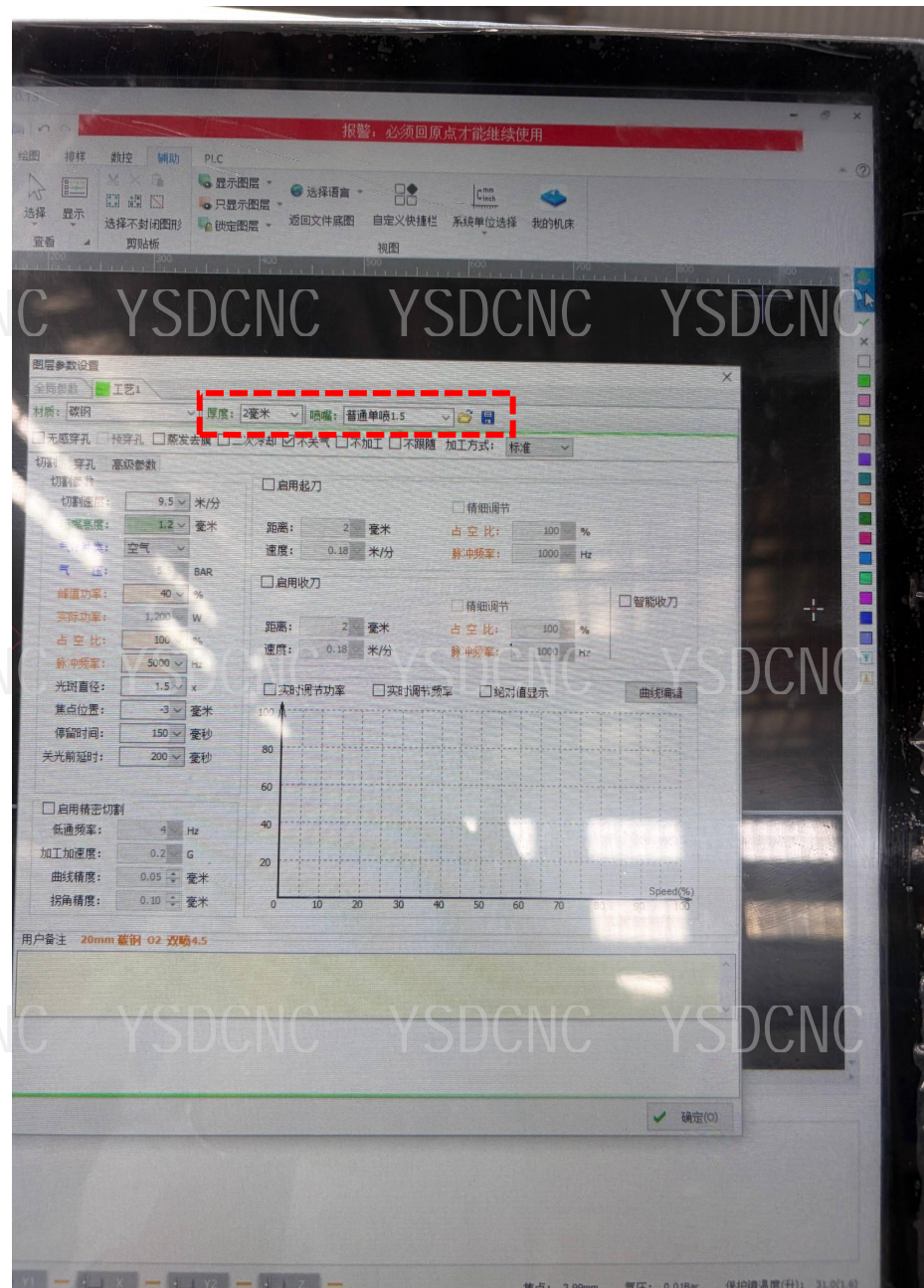
(每次关机重启后都要点击回原点)

Click "Return to Origin" to return the laser to its original position, and it will then function normally.

(You must click "Return to Origin" after each power-off and restart.)



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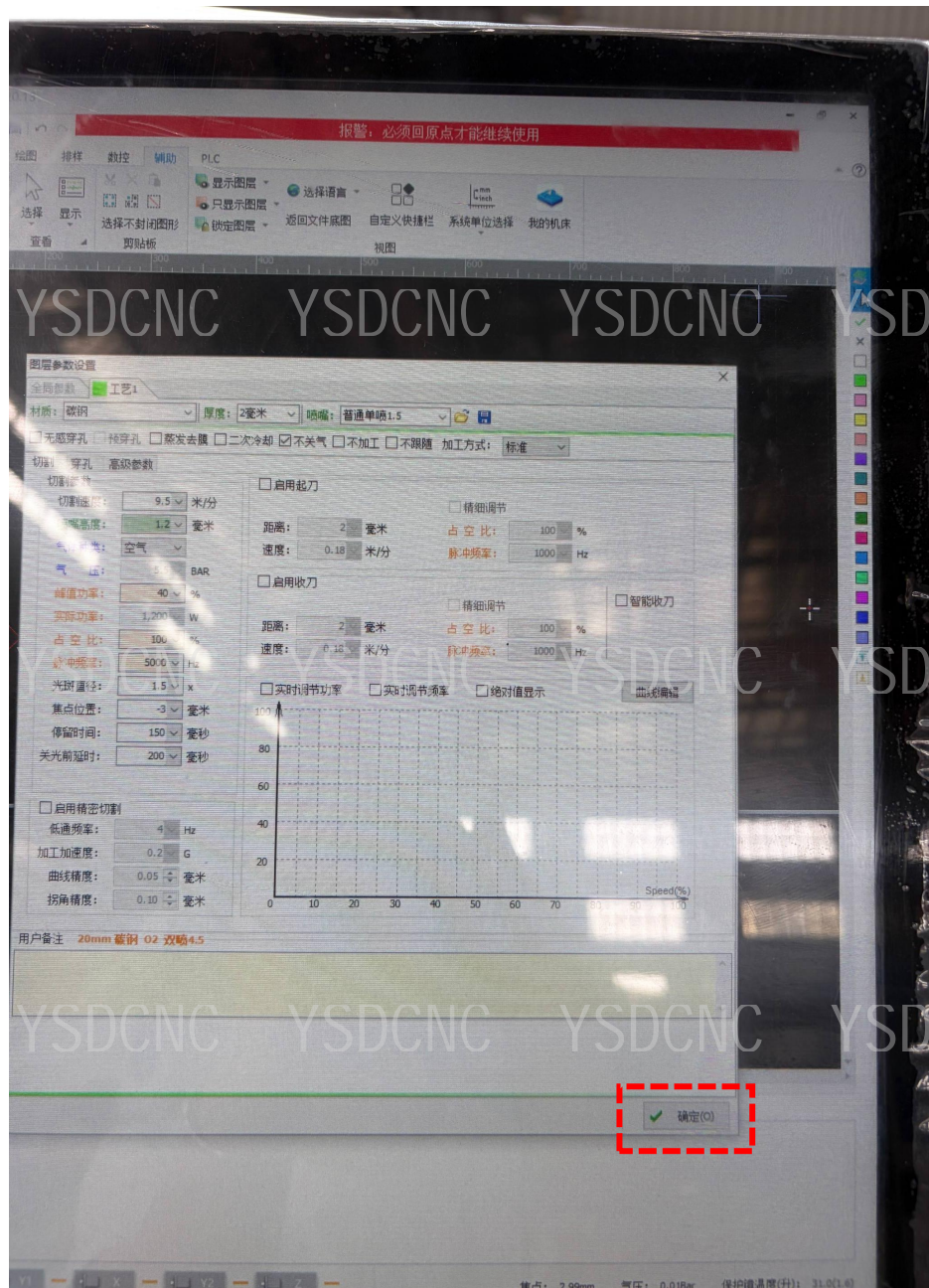
点击工艺进行参数设置，
设置板厚和喷嘴，喷嘴根据板的厚度来设置

Click on the process to set parameters,
including the plate thickness and
nozzle. The nozzle settings should be
based on the plate thickness.



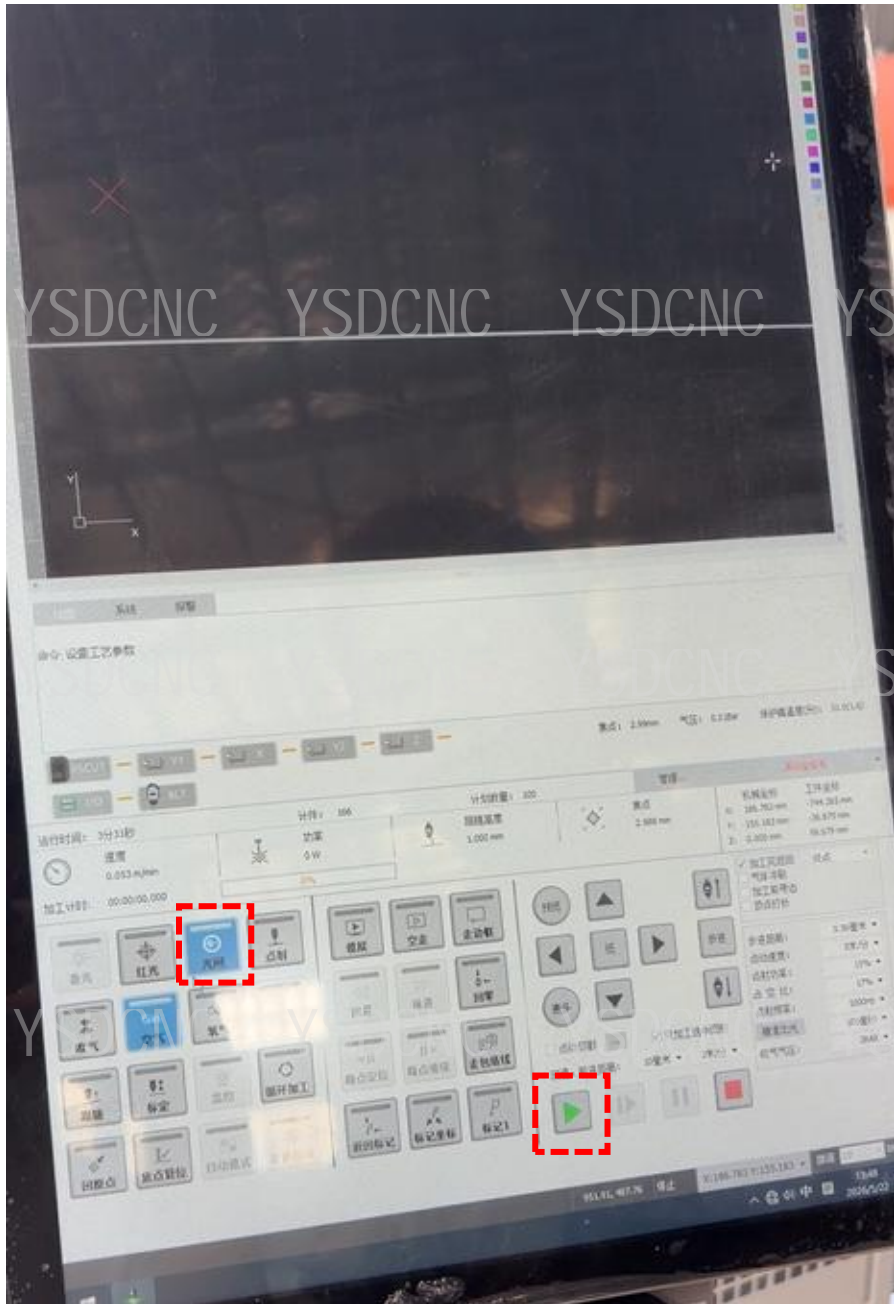
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设置完成后点击确定
Click OK after setting.



点击光闸，然后点击开始键，
机器就开始运行切割了

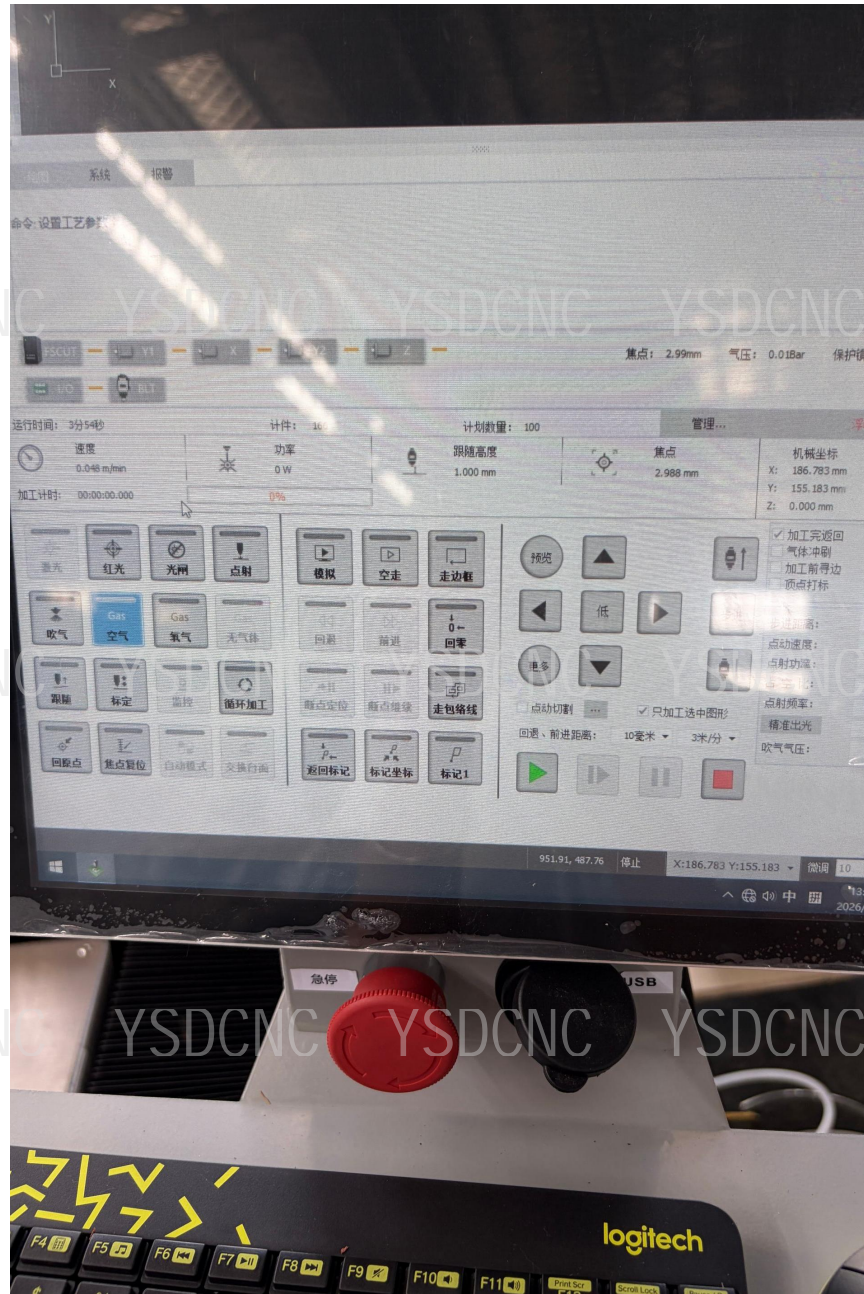
Click the shutter button, then click the start button, and
the machine will begin cutting.





如需调取图纸，将U盘插入此USB口，
在软件里选择U盘文件即可

To retrieve drawings, insert the USB flash drive into this
USB port and select the files from the USB flash drive in
the software.



遥控器操作与系统操作一致，
遥控器会更方便一些

The remote control operates the same way as the system, but it's more convenient.