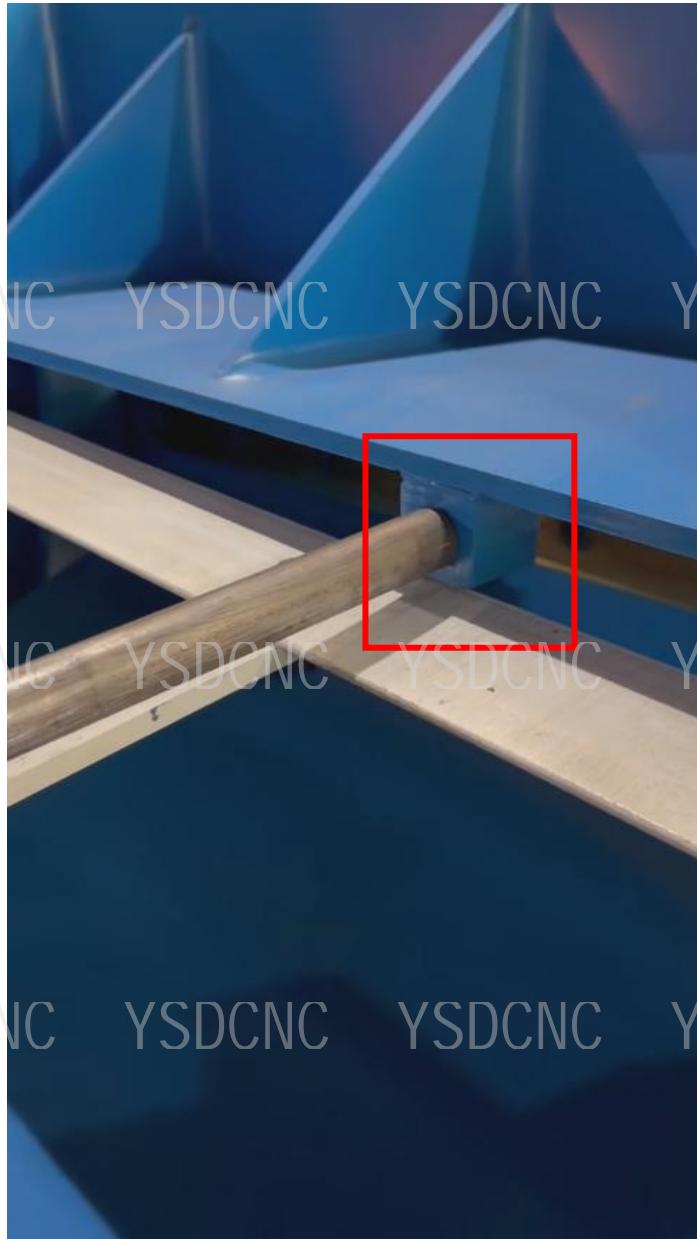




安装后挡料

Install back gauge

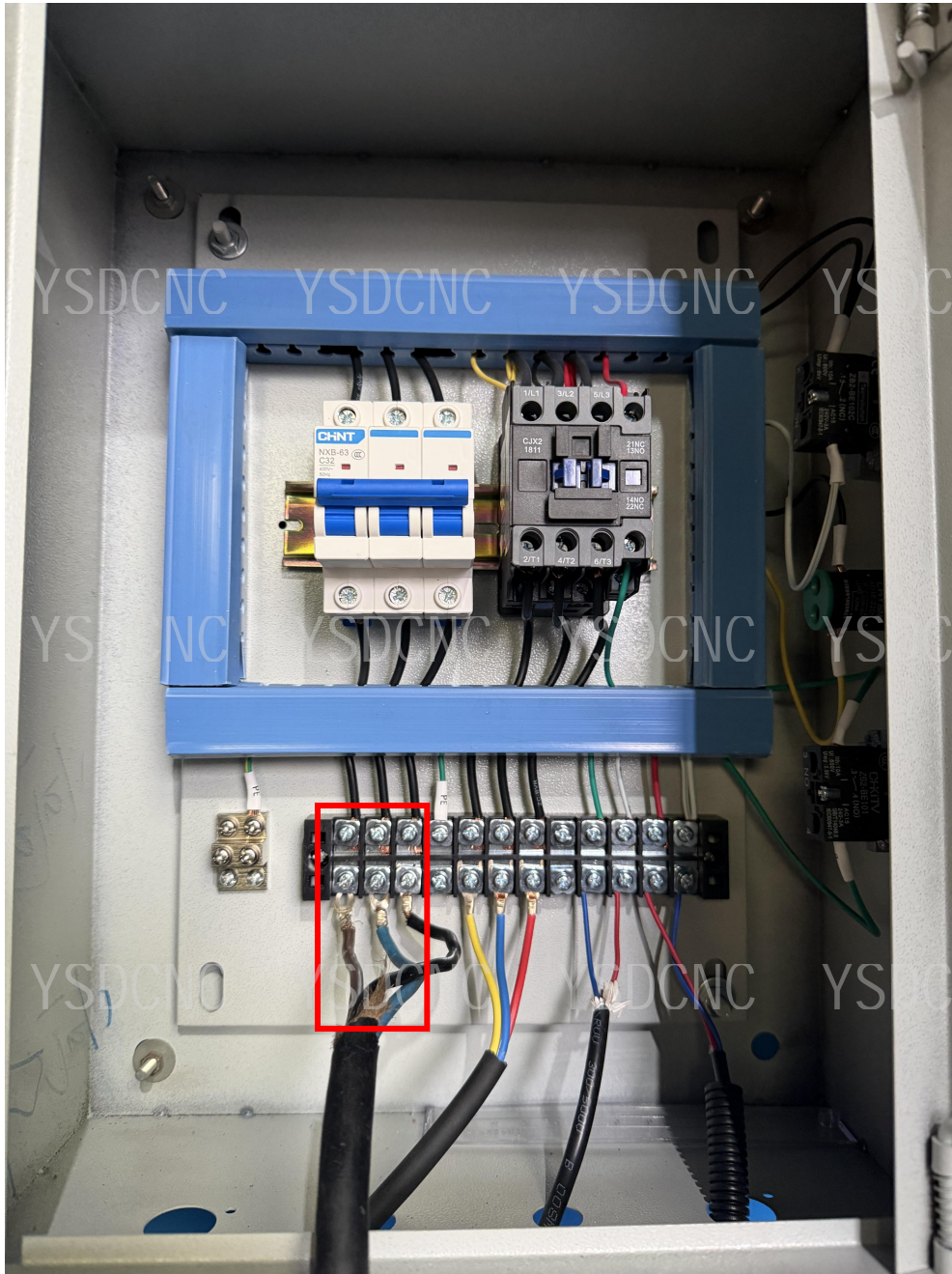


对准机器后方的两个孔，
放入后挡料，用螺丝固定
住即安装完成

Align the two holes at the
back of the machine,
insert the back gauge, and
secure it with screws to
complete the installation.

接入三根线

Connect three wires



打开急停开关

Turn on the emergency stop switch



踩脚踏开关，机器开始剪板

Step on the foot switch, and the machine begins cutting the sheet metal.





调节后挡料距离

后挡料距离测量

刀口位置到挡指的距离

举例：需要剪切200mm的长度，后挡料就需要调节到200mm的位置，即图中红色线段的位置应该是200mm

Adjusting the back gauge distance

Measuring the back gauge distance

Distance from the cutting edge to the stop finger

Example: If you need to cut a length of 200mm, the back gauge needs to be adjusted to the 200mm position, which is the position of the red line segment in the diagram.



手动调节后挡料长度
拧开图中圈出的螺丝，
杆子往前推或者往后拉调节长度
前进是长度变小
后退是长度变大

Manually adjust the back gauge length:
Unscrew the screw circled in the picture.
Push the lever forward or pull it backward
to adjust the length.
Moving forward decreases the length.
Moving backward increases the length.



手动调节后挡料高度
拧开图中所圈螺丝，
往上提或者往下放调节高度
往上是调高
往下是调低

Manually adjust the back gauge height:
Unscrew the screw circled in the picture,
and lift it up or lower it down to adjust the
height.

Lifting it up raises the height.

Lifting it down lowers the height.