

接入三根线，并打开开关

Connect the three wires
and turn on the switch.

打开急停开关

Turn on the emergency stop
switch



踩脚踏开关，模具上行

Step on the foot switch to move the mold upwards.





放入板材， 踩脚踏开关，
模具下行， 压紧板材

Place the sheet material in
the mold, press the foot
switch, the mold descends,
and the sheet material is
pressed down.



踩折弯功能的脚踏开关，
开始折弯

Press the foot switch for the
bending function to start
bending.



踩向上脚踏开关，使模具上行拿出折弯完成的板材

Step on the upward foot switch to raise the mold and remove the bent sheet metal.



在板材的两端手动测量好要折弯的尺寸，用记号笔标记出位置，

然后将板材放入机器上时，折弯模具需要正好压在记号笔标记的位置

Manually measure the dimensions to be bent at both ends of the sheet material and mark the positions with a marker.

Then, when placing the sheet material onto the machine, the bending die should be positioned precisely at the marked locations.



手动调节折弯角度

将图中红色圆圈里的调节杆螺丝拧开，向上或向下来调节角度

图中绿色线段往上，角度大于90度

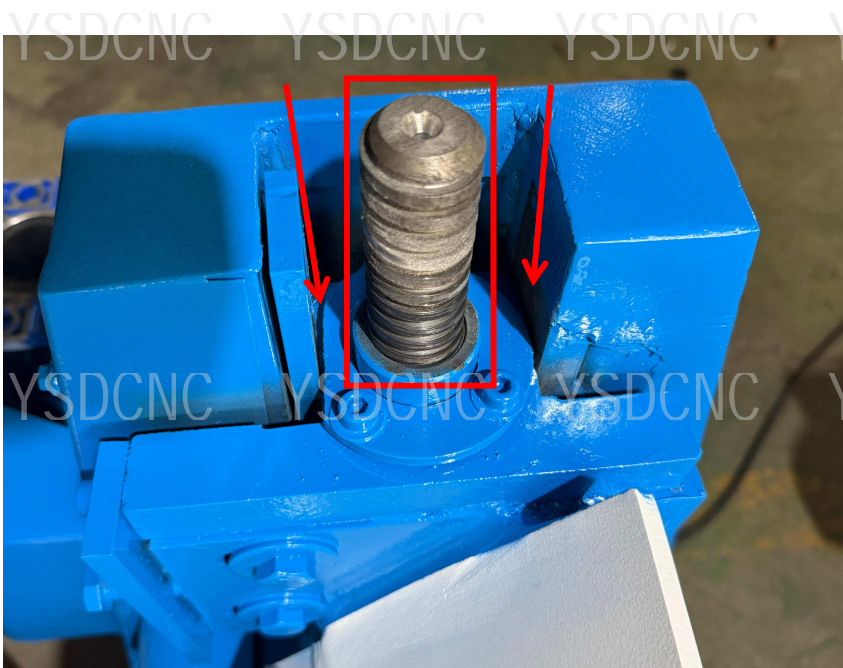
绿色线段往下，则小于90度

Manually adjust the bending angle:

Unscrew the adjusting rod screw in the red circle in the picture and adjust the angle upwards or downwards.

When the green line segment is upwards, the angle is greater than 90 degrees.

When the green line segment is downwards, the angle is less than 90 degrees.



往图上标注的三处加注机油，
(#46号抗磨液压油)

使滑块充分润滑，能够流畅运行

Add machine oil (#46 anti-wear hydraulic oil)
to the three points marked on the diagram to
fully lubricate the slider and ensure smooth
operation.





往上齿位置加上黄油，使
机器不易磨损

Apply grease to the upper
gear area to prevent wear
and tear on the machine.



(黄油润滑脂轴承齿轮轨道)
(Grease-lubricated bearings,
gears, and rails)