



接入三根线（从工厂的总电源线拉一下，
把三根火线接入机器的三根火线的位置）

Connect the three wires



打开电源开关

Turn on the power switch



打开急停开关，机器启动
白色电源指示灯亮起

Turn on the emergency stop switch, the machine starts.

The white power indicator light illuminates.



开机后主页面点击国旗可以选择语言

After powering on, click the national flag on the main screen to select the language.



选择开平模式进入

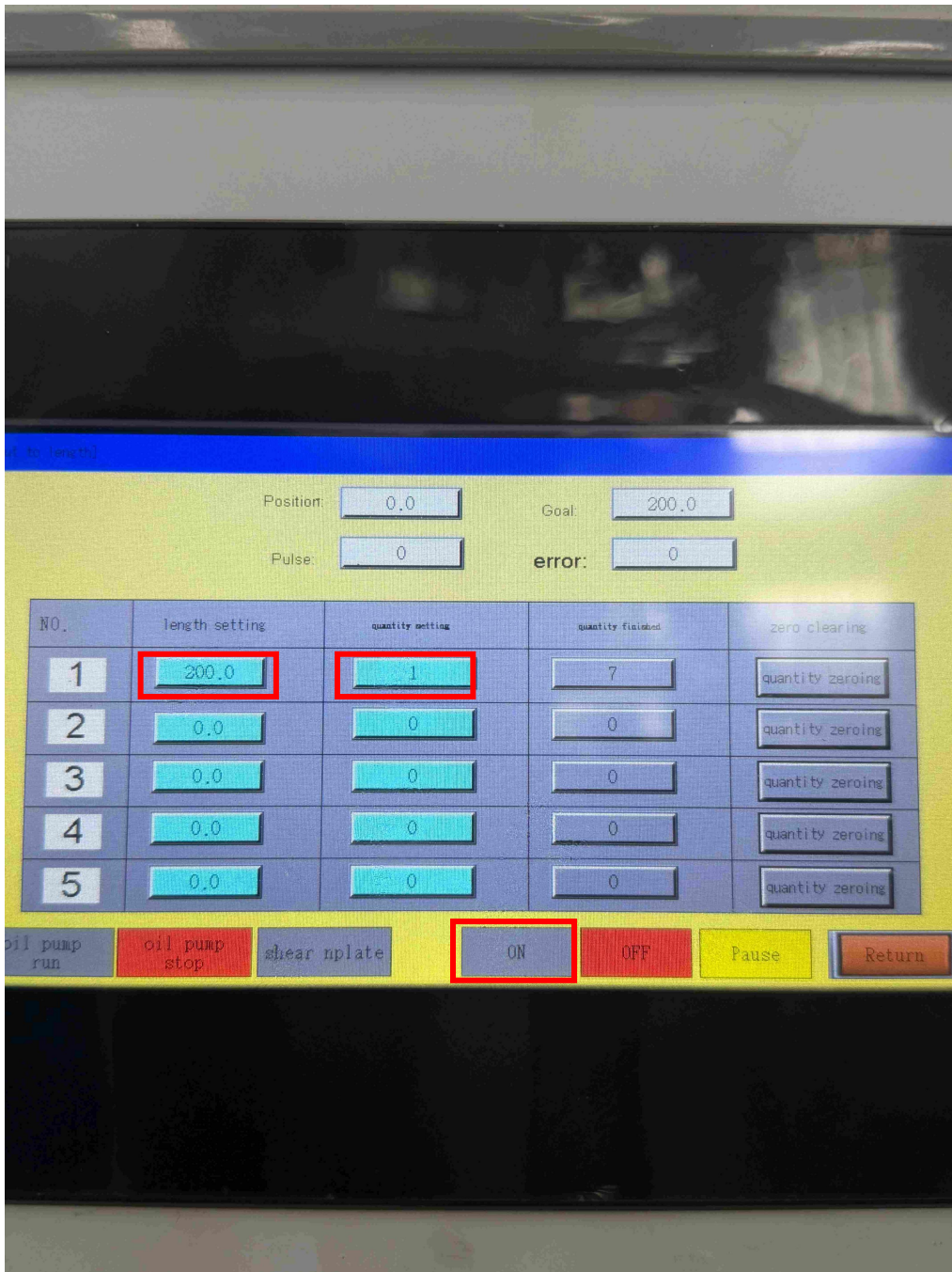
左旋校平钮往前送料

Select the leveling mode and turn the leveling knob left to feed the material forward.

将卷料送出1厘米

Feed the roll of material out 1 cm





选择开平模式进入

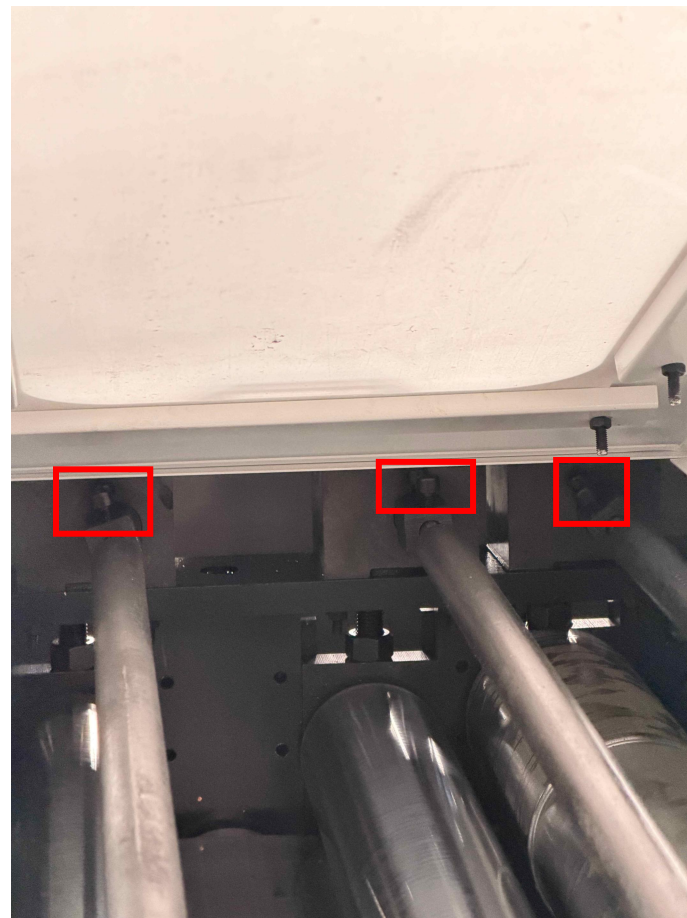
设置长度和数量

举例：长度设置为“200mm”

数量为“1”张

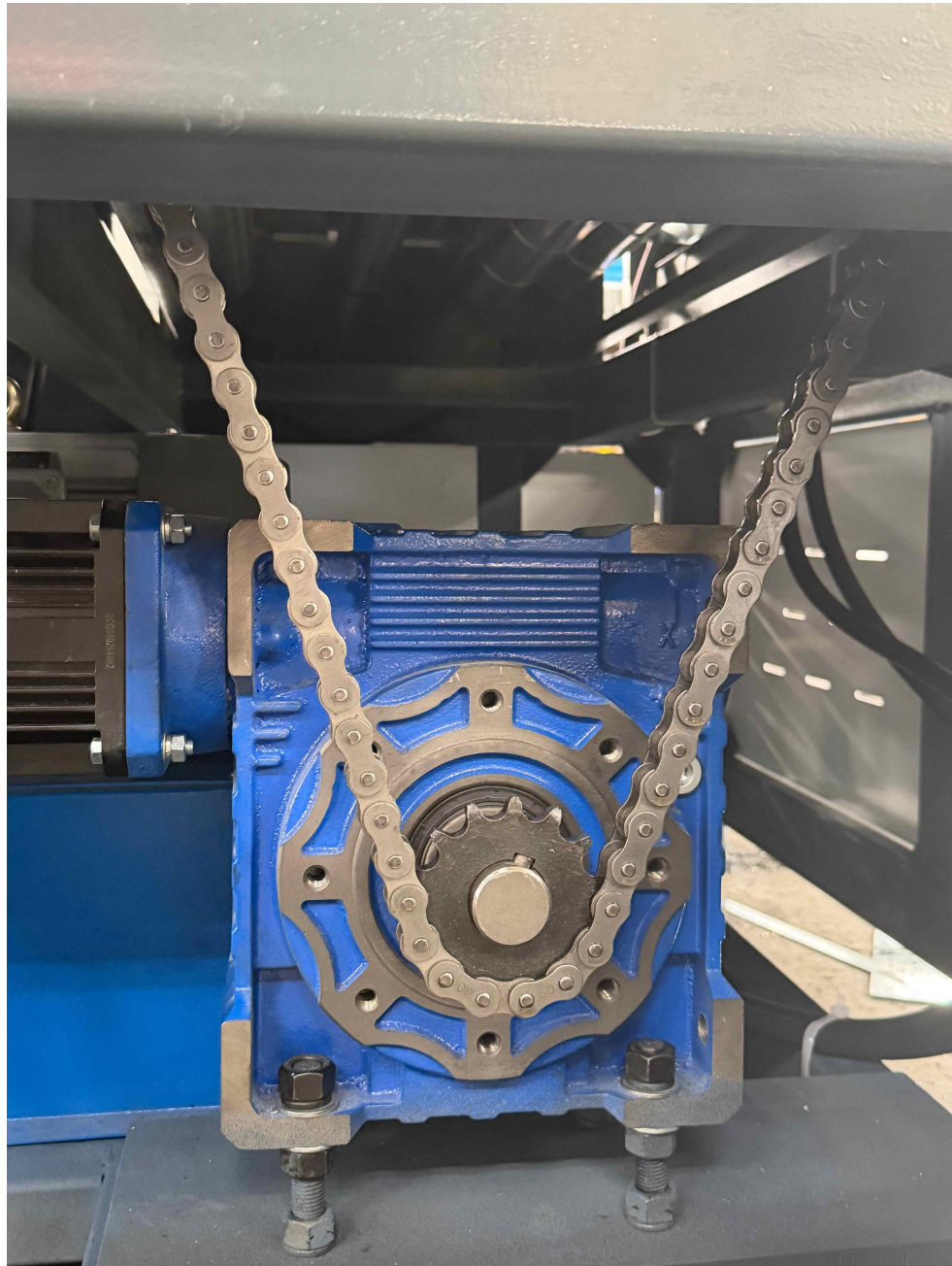
按下“ON”启动机器开始送料剪切

Select the flattening mode to enter. Set the length and quantity. For example: set the length to "200mm" and the quantity to "1 sheet". Press "ON" to start the machine and begin feeding and cutting.



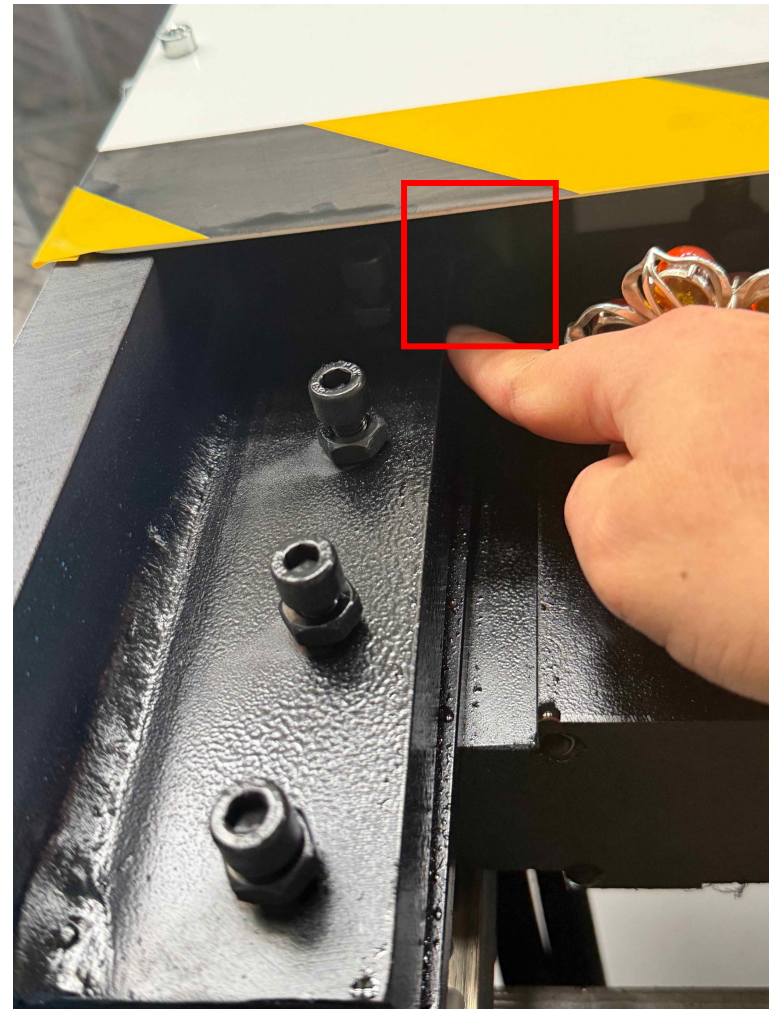
打开图1的盖，往图2上标注的三处加注机油
润滑

Open the cover in Figure 1 and add engine oil
to the three points marked in Figure 2 for
lubrication.



链条处需要加机油润滑

The chain needs to be lubricated with machine oil.



往图上圈出位置加机油

Add engine oil to the area circled in the picture.